

**Indexable insert for turning VBMT 110304, for medium machining, Grade: HBT130****Order data**

Order number	261252 HBT130
GTIN	4062406257606
Item class	22D

Technical description

Corner radius	0.4 mm
ISO code indexable insert	VBMT 110304
Chip breaker	MM
Cutting depth a_p	0.3 - 2.5 mm
Tool material	Carbide
Cutting conditions	slightly interrupted
Grade	HBT130
Coating	TiCN
Number of changes/inserts	2
Main application	M

Feed f	0.05 - 0.35 mm/rev.
Cutting speed v_c main application	50 - 200 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Type of product	Indexable insert for turning